

SERYAP HARCI® 130

Mastertile® 90

Cement Based Ceramic and Tile Adhesive (Fine Gradation)

Description of Product

SERYAP HARCI® 130 is a cement based highly stable adhesive used in adhesion of tiles, ceramics, and marbles.

Ministry of Public Works Pos. No: 04.013/1

Consistent with the TS 11140 EN 12004 - C1T class.

C1 = Normally hardening cement based adhesive
T1 = With reduced sliding

Fields of Application

- In inner and outer areas for vertical and horizontal applications.
- In the adhesion of tiles, ceramics, and marbles in bathrooms, kitchens, and corridors.
- It is suggested to be used by mixing with **Lastofleks®** in open area applications.

Features and Benefits


- Easy to prepare and apply.
- Long process time.
- No sliding in vertical applications.
- High adhesion property.

Application Procedure

Preparation of Substrate

Application surface has to be strong, dry, bearing, dustless, clean, and also in balance. Surface must be cleaned off all kinds of oil, grease, rust, and paraffin traces that can weaken adherence and no loose particles must be present. Disordered surface with 5 to 20 mm depth must be repaired with **Yapkret®** repair mortars two days before the application. If the application surface is over +25°C, then it must be moisturized.

Technical Data

Structure of the Material	Mineral sealants, synthetic additives, and special cement.	
Color	Gray - White	WK
Tensile Adhesion Strength	≥ 0.50 N/mm ² (28 days)	
Application Thickness	Min. 3 mm Max. 6 mm	
Joint Sealant Period	24 hours	
Application Ground Temperature	+5°C +25°C	
Service Temperature	-20°C +80°C	
Maturity Period	3 - 5 minutes	
Usage Period	2 hours	
Period of Open Waiting	20 minutes	
Slide (mm)	None	
Wetting Ability	Min. 90%	
Time to Wait Before Walking on it	24 hours	

Obtained in +23°C, 50% relative humidity conditions. Higher temperatures decrease the time, lower temperatures increase the time.

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Mixing

Necessary amount of water is poured into a clean mixing container with the help of a scale. **SERYAP HARCI® 130** is slowly added to the water and mixed with a 400 - 600 RPM mixer for 3 - 5 minutes until a homogenous and unumpy mixture is obtained. After resting it for approximately 3-5 minutes and mixing again for 30 seconds, the material is ready to use.

Mixing Ratios

SERYAP HARCI® 130	For 1 kg powder	For 25 kg bag
Amount of Mixture Water	~0,27 litre	~6,75 litre
Density of Mixture	~1,61 kg/litre	

Suggested Reed Dent Dimensions

Ceramic Dimensions	Ceramic Reed Dent Dimensions	Mortar Bearing Thickness
Up to 15 cm x 15 cm	6 mm	~2 - 3 mm
Up to 30 cm x 30 cm	8 mm	~3 mm
Over 30 cm x 30 cm	10 mm	4 mm

Applicability Test of Adhesive (Period of Open Waiting)

Fingers are pressed on the adhesive applied surface. If the adhesive smeared on the fingers, application of ceramics or tiles is continued. If the fingers are clean, it means the application time of adhesive has passed. In this case, the adhesive is scraped off the surface and new adhesive is applied.

Coverage

SERYAP HARCI® 130	Density of Mixture (kg/liter)	1 mm/m ² Powder Coverage (kg)	Mixture Water Amount (liter)	Ceramic Reed Dent Dimensions and Coverage (kg/m ²)		
				6 mm	8 mm	10 mm
25 kg	1,61	1,27	~6,75	3,80	5,07	6,34

Application Method

1 mm **SERYAP HARCI® 130** is applied on application surface with the flat side of trowel. In an area that can be covered in 20 minutes, period of open waiting, **SERYAP HARCI® 130** is applied by serrated side of trowel in single direction in uniform thickness. In the adhesion of ceramics or tiles with different thicknesses, to repair the disorder on application surface, it is suggested to apply 1 mm mortar under each ceramic or tile. When applying ceramics or tiles to the place of application, pavements are floated on mortar to enable full contact of adhesion mortar. Suggested joint gap according to applied ceramic or tile dimension is left and the application is finished.

To fill the left joint gaps, **BASF Yapı Kimyasalları San. A.S.** joint sealants must be used. Fugation of joints can be realized after approximately 24 hours.

Suggested Joint Width

Up to 5 cm x 5 cm	3 mm
Up to 15 cm x 15 cm	4 mm
Over 15 cm x 15 cm	6 - 8 mm

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Watchpoints

- If environmental temperature is below +5°C or over +25°C in **SERYAP HARCI® 130** application, then suitable temperatures must be waited for. Also **SERYAP HARCI® 130** application should not be made in very hot, rainy or windy weathers.
- **SERYAP HARCI® 130**'s spread thickness must not exceed 6 mm (min. 3mm).
- Ceramics with high water absorption have to be watered well before application.
- Under no circumstances, water and new material must be added to drying **SERYAP HARCI® 130** mixture.

Cleaning of Tools

All the tools and equipments must be cleaned by water after the application. After **SERYAP HARCI® 130** is hardened, it can only be removed from the surface mechanically.

Packaging

25 kg polyethylene reinforced kraft bag.

Storage

Must be stored in unopened original packing, and in cool and dry environment protected from freezing. In short-term storing, maximum 3 palettes can be stowed on top of each other and delivery has to be according to first in first out system. In long-term storing, the palettes must not be stowed on top of each other.

Shelf Life

12 months after the production date under appropriate storing conditions. Opened packages have to be stored by tightly sealing the bag, and must be used in one week.

Health and Safety Precautions

Work cloth, protective gloves, goggles and masks concordant with Work and Worker Health rules must be used during the application. Due to irritant effects of the non-cured material, avoid contact to skin and eyes during storing and application. If such a contact occurs, it must be washed by soap and plenty of water. Consult a physician urgently if swallowed. Food and drink must be kept outside the application areas. Must be stored away from children. Please look at the Material Safety Data Sheet for detailed information.

Disclaimer

This information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, BASF Yapı Kimyasalları San. A.S. is only responsible from the quality of the product. BASF Yapı Kimyasalları San. A.S. cannot be hold responsible from the results caused by applications of the product not in accordance with the written suggestions of how and where to use the product and/or faulty applications. This technical document is valid until a new one is printed and abates the previous editions. 01/2008.

